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- (b) If you have a new affected source and its initial startup date is on or before May 20, 2003, then you must comply with each emission limitation and operation and maintenance requirement in this subpart that applies to you by May 20, 2003.
- (c) If you have a new affected source and its initial startup date is after May 20, 2003, you must comply with each emission limitation and operation and maintenance requirement in this subpart that applies to you upon initial startup.
- (d) If your integrated iron and steel manufacturing facility is not a major source and becomes a major source of HAP, the following compliance dates apply to you.
- (1) Any portion of the existing integrated iron and steel manufacturing facility that becomes a new affected source or a new reconstructed source must be in compliance with this subpart upon startup.
- (2) All other parts of the integrated iron and steel manufacturing facility must be in compliance with this subpart no later than 2 years after it becomes a major source.
- (e) You must meet the notification and schedule requirements in §63.7840. Several of these notifications must be submitted before the compliance date for your affected source.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

EMISSION LIMITATIONS

§ 63.7790 What emission limitations must I meet?

- (a) You must meet each emission limit and opacity limit in Table 1 to this subpart that applies to you.
- (b) You must meet each operating limit for capture systems and control devices in paragraphs (b)(1) through (3) of this section that applies to you.
- (1) You must operate each capture system applied to emissions from a sinter plant discharge end or blast furnace casthouse or to secondary emissions from a BOPF at or above the lowest value or settings established for the operating limits in your operation and maintenance plan;
- (2) For each venturi scrubber applied to meet any particulate emission limit

- in Table 1 to this subpart, you must maintain the hourly average pressure drop and scrubber water flow rate at or above the minimum levels established during the initial performance test.
- (3) For each electrostatic precipitator applied to emissions from a BOPF, you must maintain the hourly average opacity of emissions exiting the control device at or below 10 percent
- (c) An owner or operator who uses an air pollution control device other than a baghouse, venturi scrubber, or electrostatic precipitator must submit a description of the device; test results collected in accordance with §63.7822 verifying the performance of the device for reducing emissions of particulate matter to the atmosphere to the levels required by this subpart; a copy of the operation and maintenance plan required in §63.7800(b); and appropriate operating parameters that will be monitored to maintain continuous compliance with the applicable emission limitation(s). The monitoring plan identifying the operating parameters to be monitored is subject to approval by the Administrator.
- (d) For each sinter plant, you must either:
- (1) Maintain the 30-day rolling average oil content of the feedstock at or below 0.02 percent; or
- (2) Maintain the 30-day rolling average of volatile organic compound emissions from the windbox exhaust stream at or below 0.2 lb/ton of sinter.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

OPERATION AND MAINTENANCE REQUIREMENTS

§ 63.7800 What are my operation and maintenance requirements?

- (a) As required by §63.6(e)(1)(i), you must always operate and maintain your affected source, including air pollution control and monitoring equipment, in a manner consistent with good air pollution control practices for minimizing emissions at least to the levels required by this subpart.
- (b) You must prepare and operate at all times according to a written operation and maintenance plan for each

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capture system or control device subject to an operating limit in §63.7790(b). Each plan must address the elements in paragraphs (b)(1) through (7) of this section.

- (1) Monthly inspections of the equipment that is important to the performance of the total capture system (e.g., pressure sensors, dampers, and damper switches). This inspection must include observations of the physical appearance of the equipment (e.g., presence of holes in ductwork or hoods, flow constrictions caused by dents or accumulated dust in the ductwork, and fan erosion). The operation and maintenance plan also must include requirements to repair any defect or deficiency in the capture system before the next scheduled inspection.
- (2) Preventative maintenance for each control device, including a preventative maintenance schedule that is consistent with the manufacturer's instructions for routine and long-term maintenance.
- (3) Operating limits for each capture system applied to emissions from a sinter plant discharge end or blast furnace casthouse, or to secondary emissions from a BOPF. You must establish the operating limits according to the requirements in paragraphs (b)(3)(i) through (iii) of this section.
- (i) Select operating limit parameters appropriate for the capture system design that are representative and reliable indicators of the performance of the capture system. At a minimum, you must use appropriate operating limit parameters that indicate the level of the ventilation draft and the damper position settings for the capture system when operating to collect emissions, including revised settings for seasonal variations. Appropriate operating limit parameters for ventilation draft include, but are not limited to, volumetric flow rate through each separately ducted hood, total volumetric flow rate at the inlet to the control device to which the capture system is vented, fan motor amperage, or static pressure.
- (ii) For each operating limit parameter selected in paragraph (b)(3)(i) of this section, designate the value or setting for the parameter at which the capture system operates during the

process operation. If your operation allows for more than one process to be operating simultaneously, designate the value or setting for the parameter at which the capture system operates during each possible configuration that you may operate.

- (iii) Include documentation in your plan to support your selection of the operating limits established for the capture system. This documentation must include a description of the capture system design, a description of the capture system operating during production, a description of each selected operating limit parameter, a rationale for why you chose the parameter, a description of the method used to monitor the parameter according to the requirements of §63.7830(a), and the data used to set the value or setting for the parameter for each of your process configurations.
- (4) Corrective action procedures for baghouses equipped with bag leak detection systems or continuous opacity monitoring systems (COMS). In the event a bag leak detection system alarm is triggered or emissions from a baghouse equipped with a COMS exceed an hourly average opacity of 5 percent. you must initiate corrective action to determine the cause of the alarm within 1 hour of the alarm, initiate corrective action to correct the cause of the problem within 24 hours of the alarm. and complete the corrective action as soon as practicable. Corrective actions may include, but are not limited to:
- (i) Inspecting the baghouse for air leaks, torn or broken bags or filter media, or any other condition that may cause an increase in emissions.
- (ii) Sealing off defective bags or filter media.
- (iii) Replacing defective bags or filter media or otherwise repairing the control device.
- (iv) Sealing off a defective baghouse compartment.
- (v) Cleaning the bag leak detection system probe, or otherwise repair the bag leak detection system.
- (vi) Shutting down the process producing the particulate emissions.
- (5) Corrective action procedures for venturi scrubbers equipped with continuous parameter monitoring systems

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(CPMS). In the event a venturi scrubber exceeds the operating limit in §63.7790(b)(2), you must take corrective actions consistent with your site-specific monitoring plan in accordance with §63.7831(a).

- (6) Corrective action procedures for electrostatic precipitators equipped with COMS. In the event an electrostatic precipitator exceeds the operating limit in §63.7790(b)(3), you must take corrective actions consistent with your site-specific monitoring plan in accordance with §63.7831(a).
- (7) Procedures for determining and recording the daily sinter plant production rate in tons per hour.

[68 FR 27663, May 20, 2003, as amended at 71 FR 39585, July 13, 2006]

GENERAL COMPLIANCE REQUIREMENTS

§ 63.7810 What are my general requirements for complying with this subpart?

- (a) You must be in compliance with the emission limitations and operation and maintenance requirements in this subpart at all times, except during periods of startup, shutdown, and malfunction as defined in §63.2.
- (b) During the period between the compliance date specified for your affected source in §63.7783 and the date upon which continuous monitoring systems have been installed and certified and any applicable operating limits have been set, you must maintain a log detailing the operation and maintenance of the process and emissions control equipment.
- (c) You must develop a written startup, shutdown, and malfunction plan according to the provisions in §63.6(e)(3).

[68 FR 27663, May 20, 2003, as amended at 71 FR 20468, Apr. 20, 2006]

INITIAL COMPLIANCE REQUIREMENTS

§ 63.7820 By what date must I conduct performance tests or other initial compliance demonstrations?

(a) You must conduct a performance test to demonstrate initial compliance with each emission and opacity limit in Table 1 to this subpart that applies to you. You must also conduct a performance test to demonstrate initial compliance with the 30-day rolling av-

erage operating limit for the oil content of the sinter plant feedstock in §63.7790(d)(1) or alternative limit for volatile organic compound emissions from the sinter plant windbox exhaust stream in §63.7790(d)(2). You must conduct the performance tests within 180 calendar days after the compliance date that is specified in §63.7783 for your affected source and report the results in your notification of compliance status.

- (b) For each operation and maintenance requirement that applies to you where initial compliance is not demonstrated using a performance test or opacity observation, you must demonstrate initial compliance within 30 calendar days after the compliance date that is specified for your affected source in §63.7783.
- (c) If you commenced construction or reconstruction between July 13, 2001 and May 20, 2003, you must demonstrate initial compliance with either the proposed emission limit or the promulgated emission limit no later than November 17, 2003 or no later than 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).
- (d) If you commenced construction or reconstruction between July 13, 2001 and May 20, 2003, and you chose to comply with the proposed emission limit when demonstrating initial compliance, you must conduct a second performance test to demonstrate compliance with the promulgated emission limit by November 17, 2006, or no later than 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).

§ 63.7821 When must I conduct subsequent performance tests?

- (a) You must conduct subsequent performance tests to demonstrate compliance with all applicable PM and opacity limits in Table 1 to this subpart at the frequencies specified in paragraphs (b) through (d) of this section.
- (b) For each sinter cooler at an existing sinter plant and each emissions unit equipped with a control device other than a baghouse, you must conduct subsequent performance tests no less frequently than twice (at mid-term